

INSTALLATION

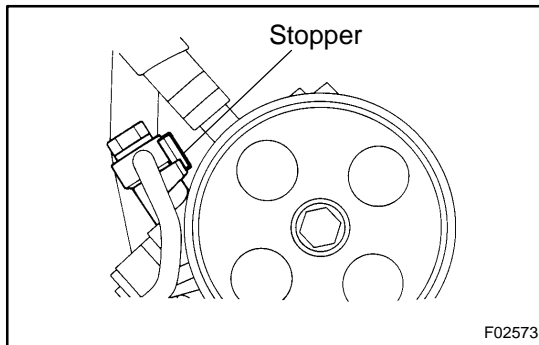
1. INSTALL PS VANE PUMP ASSEMBLY

- (a) Install the PS vane pump assembly with the nut.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (b) Install the 2 bolts.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)



2. INSTALL PRESSURE FEED TUBE

Install the pressure feed tube and a new gasket with the union bolt.

HINT:

Make sure the stopper of the pressure feed tube touches the PS vane pump body as shown in the illustration, then torque the union bolt.

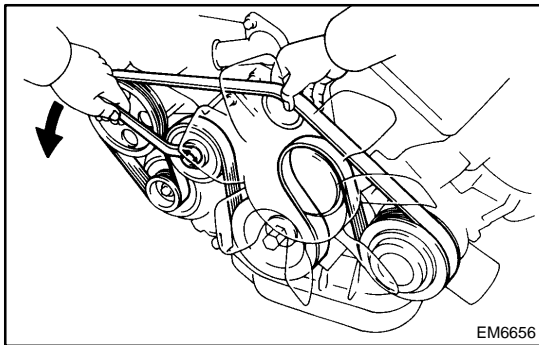
Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

3. CONNECT RETURN HOSE

Connect the return hose with the clip.

4. CONNECT 2 VACUUM HOSES

Connect the 2 vacuum hoses with the 2 clips.



5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

6. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

- (a) Install the air cleaner assembly with air cleaner hose with the 3 bolts.

- (b) Install the clamp.

- (c) Connect the MAF meter connector.

7. INSTALL AIR CLEANER INLET

Install the air cleaner inlet with the bolt.

8. INSTALL RH REAR ENGINE UNDER COVER

Install the RH rear engine under cover with the 2 bolts.

9. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 16 bolts.

10. BLEED POWER STEERING SYSTEM (See page [SR-3](#))